

Phillips Graphic Finishing, LLC

CAPABILITIES

PERFECT BINDING

Maximum size book – 11 13/16 x 15
Minimum size book - 3 15/16 x 4 3/4
Maximum spine thickness - 2"
Minimum spine thickness – 3/32"
24 pockets

STITCHING - 9 Pockets

Maximum size book – 12 1/4 x 18 1/2
Minimum size book 2 1/2 x 4 11/16 1up
2 1/2 x 3 13/16 2up
Loop stitching, 2-up, hard/soft folding

DIE CUTTING

Automatic - max 29 x 41 sheet size
Up to .040" thick
Handfed - Max 28 x 41 sheet size
Up to .125" thick

MOUNTING

Automatic - max sheet size 25 x 38
min sheet size 8 1/2 x 11
Mount to SBS, corrugated, foam core
Hand mounting available for other sizes

GLUING/FOLDING

Automatic hot, cold, remoistenable,
removable/fugitive glue
Automated in-line glue detection
Automated in-line barcode reading
Automatic insertion during gluing
process – Cards, Pl's, CD's, Magnets, etc.
Boxes - crash bottom, lock bottom, tuck flap, 4
corner, 6 corner
Pocket folders - automated gluing of capacity
pockets
Sleeves, cases, pop-ups, spine gluing
Hand gluing - almost anything goes

PADDING

Automatic - Min size 3x3
Max size 14x19
Minimum thickness – 2 sheets
Maximum thickness – 1"
Hand padding available for other sizes

EYELETS & GROMMETS

Eyelets, grommets, rivets & snaps

FOIL STAMPING & EMBOSSING

Automatic 28 x 40 maximum sheet size
automated and handfed

FOLDING

Maximum sheet size 32 x 50
Double gate fold, right angle, parallel,
application of permanent, fugitive, & remoist glue
during folding process

MINIATURE FOLDING

Maximum sheet size 14 3/16 x 25 1/2
Minimum sheet size 3 1/4 x 3 1/2
Maximum sheet thickness - .0085
Minimum sheet thickness - 27# offset
Minimum fold – 3/4"
Double gate fold, right angle, parallel

WIRE-O & PLASTIC COIL

Wire-O – 1" thick & 13" spine
Plastic coil - 1" thick, 12" spine

TAPING / KLEENSTIK

Double face tape application - min 2" strip

SHRINKWRAPPING

Hand maximum sizes 18 x 20; 16 x 22
Auto maximum sizes 14 x 20; 16 x 30

HANDWORK

Collating, inserting, capacity folders, easels, corners,
CD hubs, kit assembly etc.
You name it we can probably do it

DIE MAKING

Steel rule dies manufactured in house
CAD design services & sample making

MISCELLANEOUS

Drilling, wafer sealing/labeling, paper banding,
automatic collating, round cornering